

TECHNICAL DATA SHEET

RILSAMID® AMNO P40 TLD

POLYAMIDE 12 PELLET

RILSAMID® AMNO P40 TLD is a polyamide 12 compound. This natural plasticized grade is designed for injection molding.

Designation : ISO 16396 - PA12-P, M1G1HLR, C12-005

DESIGNATION

PA12-P

DELIVERY FORM

- Pellets

TRANSFORMATION PROCESSES

- Injection Molding

ADDITIVES

- Heat Stabilized
- Light Stabilized
- Release agent

RHEOLOGICAL PROPERTIES

속성	값	테스트 표준
Melt volume flow rate (MVR), 235°C / 2.16 kg (455°F / 4.4 lb)	51 cm ³ /10min	ISO 1133
Shrinkage, Parallel (t+24h)	1.3 %	ISO 294-4
Shrinkage, Normal (t+24h)	1.5 %	ISO 294-4

MECHANICAL PROPERTIES

속성	DRY / COND VALUE*	테스트 표준
Charpy unnotched impact strength, 23°C (73°F)	- / No Break	ISO 179 1eU
Charpy unnotched impact strength, -30°C (-22°F)	- / No Break	ISO 179 1eU
Nominal strain at break, 23°C (73°F), 50 mm/min	> 50 / > 50 %	ISO 527-1/-2
Yield strain, 23°C (73°F), 50 mm/min	26 / 26 %	ISO 527-1/-2
Yield stress, 23°C (73°F), 50 mm/min	26 / 24 MPa	ISO 527-1/-2
Tensile modulus, 23°C (73°F), 1 mm/min	440 / 420 MPa	ISO 527-1/-2
Charpy notched impact strength, 23°C (73°F)	- / 25 kJ/m ²	ISO 179 1eA
Charpy notched impact strength, -30°C (-22°F)	- / 4 kJ/m ²	ISO 179 1eA
Flexural modulus, 23°C (73°F)	- / 400 MPa	ISO 178

*DRY: Dry As Molded (DAM) if pellet / Dry if powder.
COND: Conditionned.

RILSAMID® AMNO P40 TLD

속성	값	테스트 표준
Vicat softening temperature, 50N at 50°C/h	132 °C	ISO 306
Heat deflection temperature, 0.45 MPa	125 °C	ISO 75-1/-2
Heat deflection temperature, 1.8 MPa	46 °C	ISO 75-1/-2
Melting temperature, 10°C/min	171 °C	ISO 11357-1/-3

THERMAL PROPERTIES/ELECTRICAL PROPERTIES

속성	DRY / COND VALUE*	테스트 표준
Surface resistivity, 23°C (73,4°F)	- / 5.0E+11 ohm/sq	IEC 62631-3-2
Volumic (transversal) resistivity, 23°C (73,4°F)	- / 1.0E+9 ohm/m	IEC 62631-3-1
Comparative tracking index, 23°C (73,4°F)	- / 600	IEC 60112
Dielectric stress, 23°C (73,4°F)	- / 24	IEC 60243-1
Relative permittivity, 100Hz	- / 12	IEC 60250
Relative permittivity, 1Mhz	- / 4	IEC 60250
Dissipation factor, 100Hz	- / 2550	IEC 60250
Dissipation factor, 1Mhz	- / 2550	IEC 60250

*DRY: Dry As Molded (DAM) if pellet / Dry if powder.
COND: Conditionned.

OTHER PROPERTIES

속성	값	테스트 표준
Water absorption, 23°C (73°F), immersion, equilibrium	1.2 %	ISO 62
Specific gravity, 23°C (73°F)	1.04 g/cm ³	ISO 1183-1

PACKAGING

This grade is delivered dried in sealed packaging ready to be processed. Available packaging:

- 26 kg / 55 lb bags

SHELF LIFE

Two years from the date of delivery, when stored properly (sealed bags, appropriate moisture, UV protection and temperature). For any use above this limit, please refer to our technical services.

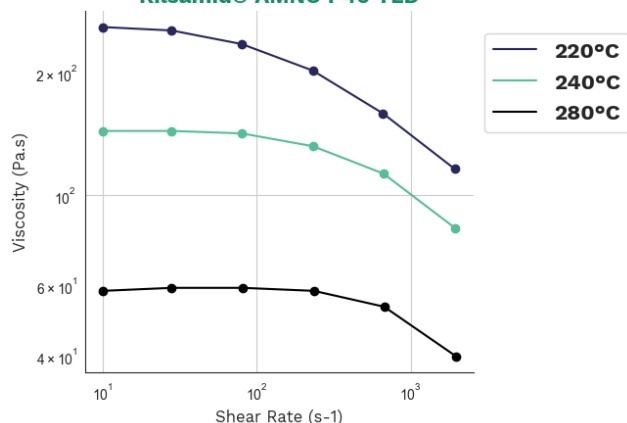
PROCESSING CONDITIONS:

- Typical melt temperature (Min / Recommended / Max) - Injection Molding: 210°C / 230°C / 260°C (410°F / 445°F / 500°F)
- Typical mold temperature - Injection molding: 20-60°C (70-140°F)
- Drying time and temperature: 80-90°C (175-195°F) / 4-6 hours

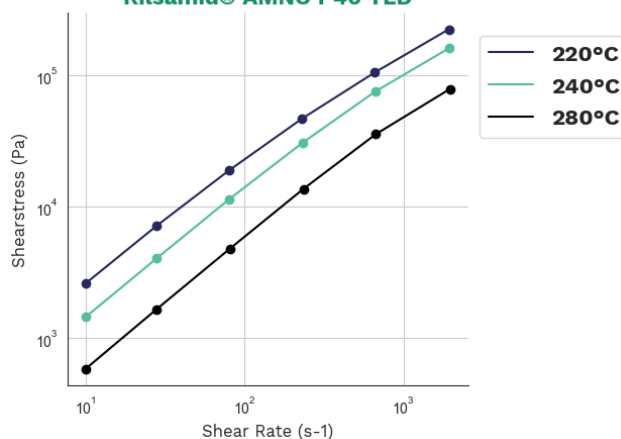
RILSAMID® AMNO P40 TLD

DIAGRAMS

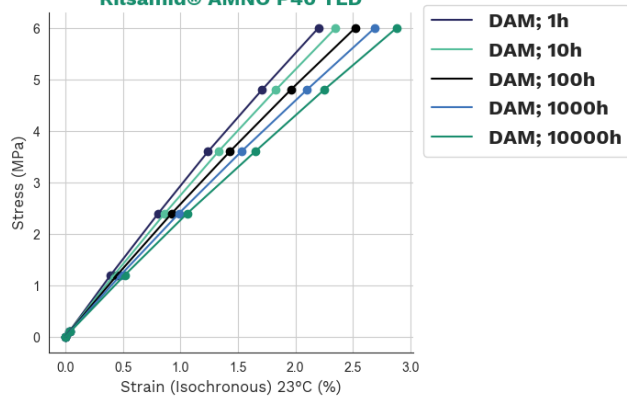
Viscosity-shear rate
Rilsamid® AMNO P40 TLD



Shearstress-shear rate
Rilsamid® AMNO P40 TLD



Stress-strain (Isochronous) 23°C
Rilsamid® AMNO P40 TLD



Headquarter: Arkema France
420, rue d'Estienne d'Orves
92705 Colombes Cedex – France
T +33 (0)1 49 00 80 80

Disclaimer - Please consult Arkema's disclaimer regarding the use of Arkema's products on <https://www.arkema.com/global/en/products/product-safety/disclaimer/> which is incorporated herein by reference and made a part hereof.

Arkema France, a French société anonyme registered at the Trade and Companies Register of Nanterre under the number 319 632 790

arkema.com

ARKEMA